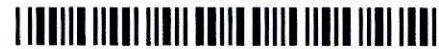




Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3116-9-0770
Job Sheet 210622



Part No: D3116-9-0770

Job Qty: 1 pcs

DAS
21
9-89

Part Name: Seal-77"



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/12/20

Job Tracking No:

Due Date: 7/1/20

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG D3116 REV.B IPP A 02.05.15 New Issue NG

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	7/1/20		0.00	0.02	Small Fab - 1		JUN 19 2020
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
110	QC 5	1 pcs	7/1/20		0.00	0.00	QC 5 - 10		JUN 22 2020
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
							QC 5 - 82		
120	Packaging 3-1 - Stock - B4B	1 pcs	7/1/20		0.00	0.00	Packaging 3 - 1 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S283649



Part: D3116-9-0770

Job No: 210622

Serial No/Batch: S283649

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

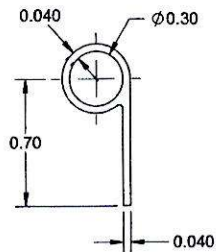
Date: 06/19/20

Plex 6/12/20 3:55 PM Dart.Renwick.Jennifer

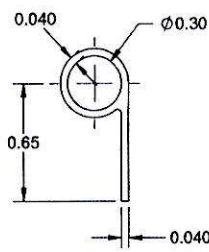
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B	DAS	
				Packaging 3 - 6 - B4B	28	
				Packaging 3 - 7 - B4B	9-89	
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
				Packaging 3 - 37 - B4B		
130	QC 21 - SA	1 pcs	7/1/20	0.00 0.00	QC 21 - SA - 21	DAS
					QC 21 - SA - 70	21
					QC 21 - SA - 9	9-89
Part Op 100 - Cut as per dwg D3116 (77" long) Descriptions: 110 - QC5- Inspect part completeness to step on W/O 120 - Identify as per dwg & Stock Location: 130 - QC21- Final Inspection - Work Order Release						JUN 22 2020 51629
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
D3116-9	Seal (\$ Per Foot)	1 ft (1 ea)	100-Small Fab - 1	826125		
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
100-Small Fab - 1	D3116-9	1	805	0		
Part Specifications						
Specifications could not be found.						

Plex 6/12/20 3:55 PM Dart.Renwick.Jennifer

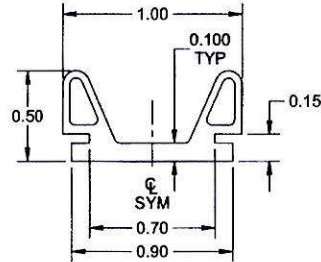
SPECIFICATION CONTROL DRAWING



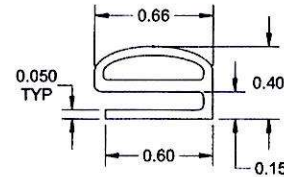
D3116-1 SEAL



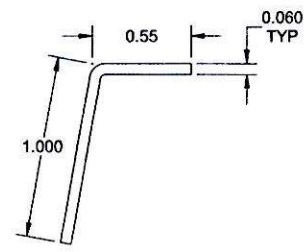
D3116-3 SEAL



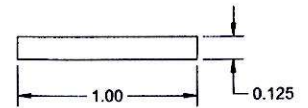
D3116-5 SEAL



D3116-7 SEAL



D3116-9 SEAL



D3116-11 SEAL

D3116-Y-XXXX SEAL
WHERE XXXX IS LENGTH IN TENTHS OF INCHES
EG. 87.5" LONG OF D3116-1 = D3116-1-0875
10" LONG OF D3116-3 = D3116-3-0100

DART PN	DESCRIPTION	SUPPLIER	SUPPLIER P/N	MATERIAL	COLOUR
D3116-1-XXXX	SEAL	EAGLE COPTERS	2330-08008-00	RUBBER	BLACK
D3116-3-XXXX	SEAL	EAGLE COPTERS	2330-10696-00	RUBBER	WHITE
D3116-5-XXXX	SEAL	EAGLE COPTERS	2330-00132-00	RUBBER	BLACK
D3116-7-XXXX	SEAL	MINOR RUBBER	ZX2054	RUBBER	BLACK
D3116-9-XXXX	SEAL	MINOR RUBBER	ZX1267	RUBBER	BLACK
D3116-11-XXXX	SEAL	MINOR RUBBER	100S-1.00x1/8	SILICONE TAPE 50 DUROMETER PER MIL-R-5847	RED

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WORK ORDER
NO. 210622

NOTES:

- MATERIAL: SEE TABLE
- FINISH: N/A
- TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- UNITS: INCHES UNLESS OTHERWISE NOTED
- BREAK SHARP EDGES: N/A
- IDENTIFICATION: N/A
- WEIGHT: N/A
- ALL NON DIMENSIONED FEATURES PER CAD FILE D3116-X REV. B.SLDPRT

RELEASED

2019 MAY 07
Ecn 18-329

B	REVISED DRAWING TO CURRENT STANDARD; D3116-1/3/-5 SUPPLIER P/N: 2330-08008-00 WAS 110-004-2, 2330-10696-00 WAS 110-180-1 & 2330-00132-00 WAS 110-031-4; UPDATE SUPPLIER COLUMN; ADDED SEAL DIMENSIONS & NOTE 8	RF	18.01.17
A	NEW ISSUE	CP	02.04.15
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3116 MFG. APPR. DD APPROVED VS DE APPR. DS DATE 18.01.17	
DRAWN	RF		
CHECKED	VS		
APPROVED	VS		
DE APPR.	DS		
TITLE SEAL		REV. B	SHEET 1 OF 1
SCALE		NTS	
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